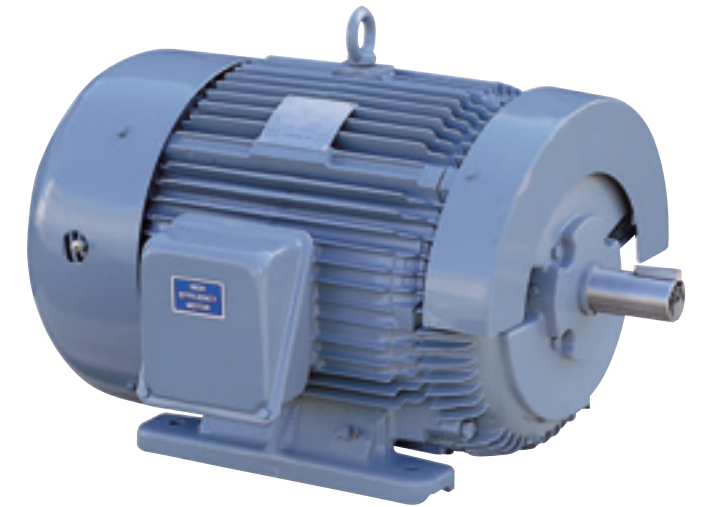




Low Voltage Motors

3PHASE 0.4-220KW 50/60Hz



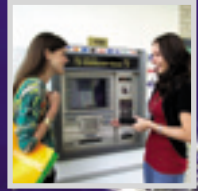
www.hyosungpni.com

Global Top Energy, Machinery & Plant Solution Provider

 **HYOSUNG CORPORATION**
Power & Industrial Systems Performance Group
HEAD OFFICE
450, Gongdeok-dong, Mapo-gu, Seoul, Korea
TEL : 82-2-707-6181, FAX : 82-2-707-6117



About HYOSUNG



Hyosung Power & Industrial Systems PG is a division under Hyosung which consists of seven performance groups(PGs). In addition to establishing itself as a world-class manufacturer of electrical equipments, green technology and industrial machineries, Hyosung is also the largest producer of tire cords and spandex in the global market and the second largest supplier of ATMs in the USA.



Low Voltage Motors

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08 TEFC Type Motors 16 ODP Type Motors 20 AC Motors for Specific use & Technical Features
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01 Our Business

Brief introduction of Hyosung Power & Industrial Systems

Hyosung Power & Industrial Systems Performance Group

Hyosung Power & Industrial Systems Performance Group, a comprehensive energy solution provider, boasts world-leading technology in the global power industry and has secured a competitive capability on par with that of top competitors in transformers, switchgears, motors, decelerators, industrial pumps, and wind energy business.

With globalization as one of our top priorities, we have achieved outstanding increase in sales over the past few years thanks to the enhancement in Hyosung's quality, technology, and brand recognition among overseas clients, which include North America, Europe, the Middle East, and Asia. We expect such robust performance, marked by an increasing number of orders from the overseas market, to continue in the future.

At the heart of our capability to grow as a comprehensive energy solution provider is our global organization structure. Hyosung Power & Industrial Systems Performance Group is divided into four business areas or performance units, depending on the types of flagship products: Power Systems Performance Unit, Industrial Machinery Performance Unit, Hyosung GoodSprings Performance Unit, and the Wind Energy Business Division.

Industrial Machinery Performance Unit

The Industrial Machinery Performance Unit Plays an important role in the infrastructure industry around the globe and is specialized in manufacturing all types of motors, gear reducers, generators, green energy, and industrial machines.

With the ability to produce motors with up to 20,000kW, we possess an automated production line capable of manufacturing more than 40,000 motors every month.

Our accumulated technologies and various experiences have made it possible to develop turnkey-based engineering projects including industrial plant, ropeways, energy solutions, and alternative refueling systems.

In addition, we anticipate that our efforts in innovation among rotary machinery will make significant contributions towards creating energy profitability as well as greater efficiency. With the goal to serve as a world-leading provider of industrial machinery and plant engineering, we will continue to focus on innovative energy conservation technology, enhanced reliability of new products, and development of new technologies.



02 Sustainability

Our sustainability principles are the backbone of the way we design and manufacture products

Hyosung Way

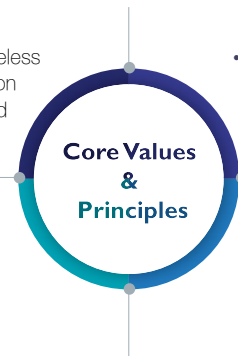
Hyosung Way is our core values and principles instilled in all of our employees across the globe. Enhance and enrich the quality of life for humanity with its leading technology and management capability

GLOBAL EXCELLENCE

- Maximize the competitiveness with ceaseless self-improvement effort to win in any situation
- Blaze new trails in markets around the world with a global outlook

ACCOUNTABILITY

- Act like owners and take charge in actions
- Never give up until achieving the goal



INNOVATION

- Eliminate all inefficiencies that do not add value
- Challenge new possibilities with a positive mindset

INTEGRITY

- Uphold transparency and fairness based on facts and principles
- Respect and cooperate with each other to make a great workplace

Quality Assurance

Hyosung strives for excellence. We believe excellence can only be achieved through absolute quality and value for customers. In order to create quality products, we believe that all of the actions of every single employee must be focused in the highest level of quality. In order to achieve such levels, we have implemented a quality assurance policy and programs that make our philosophy into a reality.

Our Quality Assurance Policy was founded based on the management policy of the president and meets the demands of ISO 9001. As a globally active company, we are committed to comprehensive and quality management through three quality strategies: quality management system, customer-focused management system, and concentration on core competencies.

The comprehensive quality management system ensures that we completely comply with all compliances and applicable legislation, codes, and standards in addition to implementing efficient operation of our management resources to eliminate unnecessary waste.

Our customer-focused management system clarifies and simplifies our first priority which is customer satisfaction. All of our work is aimed to exceed customer needs and provide exceptional value through quality standards, flexibility, and innovation.

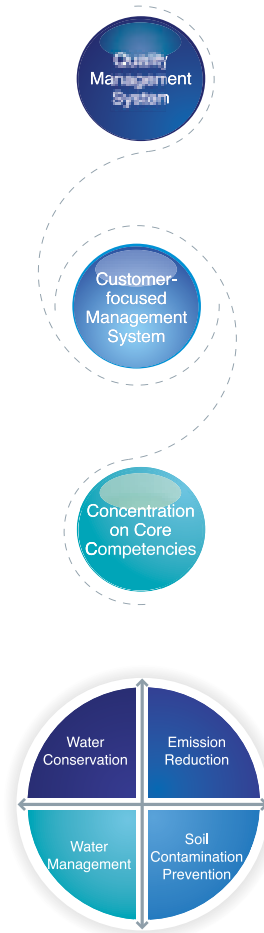
Finally, we concentrate on our core competencies for strict quality control and continual improvement which provides quality products and cost-saving to our clients via advancement in technical capacity and technological innovation.

We implement our policy via a Quality Management Team manages research laboratories, including the Measurement Standard Laboratory, the Chemical Analysis Laboratory and the Material Analysis Laboratory to maintain a strict control over quality.

Environment Protection Policy

Hyosung understands the impact of Hyosung's activities in the environment and works to protect the environment from pollution, manages the environmental impacts of Hyosung's products and technologies, and prevents future pollution and harmful effects in the environment by investing in environmentally-friendly products and solutions.

Based on this eco-philosophy of shared responsibility, Hyosung has implemented a comprehensive environmental protection program that aims to minimize our impact on the environment and conserve resources. Our environmental policy fulfills all requirements of the ISO 14001.



03 R&D

Inspiring innovation, creation and expertise

Hyosung R&D Center identifies innovation, creation, and expertise as core value, and concentrates on world class R&D activities in the 21st century with a philosophy aspiring after customer satisfaction, quality priority, and performance orientation. Hyosung pursues to be the world's best company in the field of heavy electrical machinery, industrial & electrical electronics engineering, and energy system. Ever since establishment in 1978, R&D Center had led the development of domestic technology. Along with the Anyang and Changwon labs, the group has endeavored to produce core technology and world-class products in the areas of heavy electrical machinery, energy system, electrical electronics engineering, and industrial automation system.

Research Areas

Hyosung R&D Center engages in the activities in the field of energy system, solution & service, applied electrical and electronic technology, basic core technology, technology of improved reliability, core components, and new materials.

Energy System

- Renewable energy (wind system, wind turbine, wind PCS, solar system, PV PCS, fuel cell, co-generation)
- Electric Vehicle (EV charger, EV motor)

Solution & Service

- Power facility diagnosis algorithm and system
- Power facility lifecycle evaluation system
- Service solution for remote diagnosis for prevention

Applied Electrical & Electronic Technology

- Power conversion system
- Flexible AC transmission system and high voltage direct current
- Power quality solution

Basic Core Technology

- Fortified technology in structural dynamics, electromagnetics, heat transfer analysis, etc.
- Skills for system simulation, analysis and evaluation
- Business support technology

Technology with Improved Reliability

- Test data analysis and testing facility
- Analysis of lifecycle and cause of error
- Reliability assessment (environment-friendliness, durability, long-term degradation, and more)

Core Components and New Materials

- Organic and inorganic insulation materials
- Silicon forming technology
- Intelligent sensor (facility diagnosis, CT, PT, VT, LA, and more)

Low Voltage Motors



Hyosung Motors Range Includes

- | | | | | |
|------------------------|----------------------|--------------------|------------------------|--------------------|
| TEFC Type Motors | Flange Type Motors | ODP Type Motors | High Efficiency Motors | Pole Change Motors |
| Explosion Proof Motors | Inverter Motors | Crane Motors | Marine Motors | Coal-Mine Motors |
| Low Noise Motors | Low Vibration Motors | High Torque Motors | Brake Motors | NEMA Motors |

Quality Assurance Standards

Quality Assurance

From quotation to delivery, our complete order handling is effected on the basis of an approved quality assurance system complying with the following quality standards :
DIN ISO 9001 / BVQI EN 29001 / BS 5750

Application Standard

- International Standard : IEC 34, 72, 79, IEEE
- Country Standard : KS C4202, 0914, JIS C4210, 4004, CSA M390
- Association Standard : NEMA MG1, UL 674, JEM 1400, 1401, JEC 37

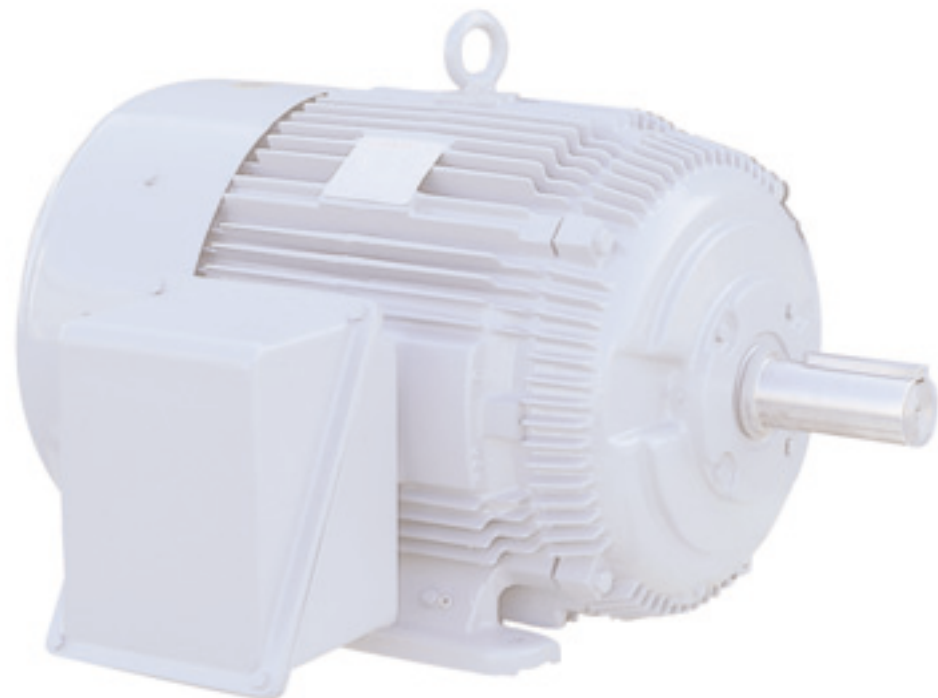
The Present Status of Certification Acquisition

Country	Initials & File No.	Application	Issued Date
Canada	CSA LR61094 LR57819	General Motor	1986. 1
	CSA LR61094-6	Class I Group D & Class II Group E, F, G	1994. 2
	CSA EEV103030-1	High Efficiency Motor (1~200HP)	1995. 11
U.S.A	UL E79167	Class I Group D & Class II Group E, F, G	1983. 4
	UL E79167	Class I Group D (C-Face Motors)	1994. 6
	UL E79167	Class I Group D & Class II Group E, F, G (C-Face Motor)	1995. 3
France	ISO 9001	All Motors	1993. 12
Korea	KSC NO. 1869	0.4 ~ 37kW	1979. 12
	KSC NO. 3860	55, 150kW	1985. 2
Japan	JMII NO. 9681 ▽	0.7 ~ 2.2kW	1989.7
Germany	TÜV CE	0.75 ~ 150kW	1997.12



Standards Specification

ITEMS	Specification	
Rating	Continuous	
Insulation	F CLASS or B CLASS	
Construction	Construction	Protect Grade
	ODP	IP 22
Protect	TEFC	IP 44
	Voltage & Frequency 220, 380, 400, 440, 220/380, 220/440V 50/60Hz	
Leadwire Output Type	Rubber Covered Leadwire(Mounted Ring Terminal)	
Number of Leads (60Hz)	Single Voltage : 220, 380, 440V	Direct Start(3wire) : 11kw below Y-Δ Stating(6wire) : 11kw above
	Combination Voltage : 220/380V	Direct Starting(6wire)
	Double Voltage : 220/440V	Direct Starting(9wire) : 11KW below Y-Δ Stating(12wire) : 11kw above
Painting(Munsell No.)	7.5 BG 5/2(Light Blue Gray)	
Drive	Up to 225FR. - Belt or direct Type	
	From 250FR. and above - Direct Type	
Rotation	C.C.W(VIEW OF DRIVE END)	
Surrounding Condition	Temperature	-20°C~+40°C
	Humidity	less than 80%
Installation Room	Altitude	less than 1,000M
	Installation Room	Indoor
Place	No Corrosion, Explosive Gas, Heat, or Dewdrops and Low Dust	



Features and Specification

Construction

Cast iron. Fan guard hood is pressed steel and has a protective type grill that restricts the passage of a 12.7mm cylindrical rod.(Optional cast iron fan guard is available on special order.)

Couduit Box

Pressed steel, diagonally split and rotatable in 90° steps. Lead separator gasket seals conduit box from frame.(Optional cast iron conduit box is available on special order.)

Finish & Nameplate

Red oxide, zinc chromate primer with finish coat of semi-gloss, air drying, alkyd enamel. Stainless Steel nameplate furnished for resistance to corrosion.

Rotor

Die cast aluminum and closed slot design, surface teated for minimum rotor losses. Rotor and complete shaft assembly are dynamically balanced.

Hardware

Standard high strength, zinc plated fo, corrosion resistance.

Insulation

Class "F" nonhygroscopic system is standard and meets or exceeds NEMA and IEEE standards.

Leads

Stranded copper, suitably insulated for appropriate insulation class. All leads permanently identified.

Inner Bearing

TEFC frames 200M to 280M have an inner bearing cap of non-corrosive, zinc plated and chromated steel.

Drain Plugs

Pipe tap plugs are furnished at the low point of each end bracket. 3.18mm up to frame size 132M, and 6.35mm on frames 160M and over.

Bearings

Standard, double-shielded(one shield each side), regreasable, single row width, deep groove Conrad type made from improved, vacuum degassed steel for longer life expectancy.

Bearings are pre-packed with grease for ambient temperatures of -30°C to +50°C(-22°F to +122°F). Other temperature ranges available on special order with single shielded temperature stabilized bearings. Bearing housing is also packed with grease at time of motor assembly.

Fan

Glass fiber reinforced polyester, suitable for bi-directional rotation. Exception: All 3600 RPM in frames 280S and larger are uni-directional only and made of corrosion resistant bronze alloy.

Grease Fittings

On the fan end, TEFC motors have a tube which extends through the fan guard hood for reasing for in-service lubrication. A standard 3.18mm pipe plug is used for inlet, and a separate pressure sensitive, spring-actuated relief plug is used at the grease outlet on the bracket hub. On the shaft end, TEFC motors have a pipe plug on inlet and relief.

Features and Specification

Ventilation

All frames are two-way end ventilated. Air enters through openings in both end brackets and discharges through frame openings at the bottom.

Service factor

Standard 1.15 service factor at 40°C(104°F) ambient for 60 cycle NEMA Design B. Design A, C and D are also available upon request.

Construction

Frame and end brackets are rugged cast iron. (Frame 90 is steel)

Conduit box

Diagonally split, rotatable in 90°steps, and made of pressed steel. Lead separator gasket seals conduit box from fram. (Optional cast iron conduit box is available on special order.)

Finish & Nameplate

Red oxide, zinc chromate primate with finish coat of semi-gloss, air drying, alkyed enamel. Stainless Steel for resistance to corrosion.

Rotor

Die cast aluminum, closed slot design and surface treated for minimum rotor losses. Rotor and complete shaft assembly are dynamically balanced.

Hardware

High strength, zinc plated and chromated for resistance to corrosion.

Insulation

Class "B" nonhygroscopic system is standard and IEEE standards. Stator coil conductors receive multiple coatings of premium grade insulating enamel.

Slot cell is made from a laminated material which provides high dielectric strength, great mechanical strength, and affords a positive moisture barrier. Glass one of the materials used, affords positive protection against "thermal cut through" between the wire and the lamination stack. Complete wound stator core receives multiple dips and backs of special insulating varnish.

Leads

Stranded copper, suitably insulated for appropriate insulation class. All leads permanently identified.

Bearings

Standard, double-shielded(one shield each side), regreasable, single row width, deep groove Conrad type made from improved, vacuum degassed steel for longer life expectancy.

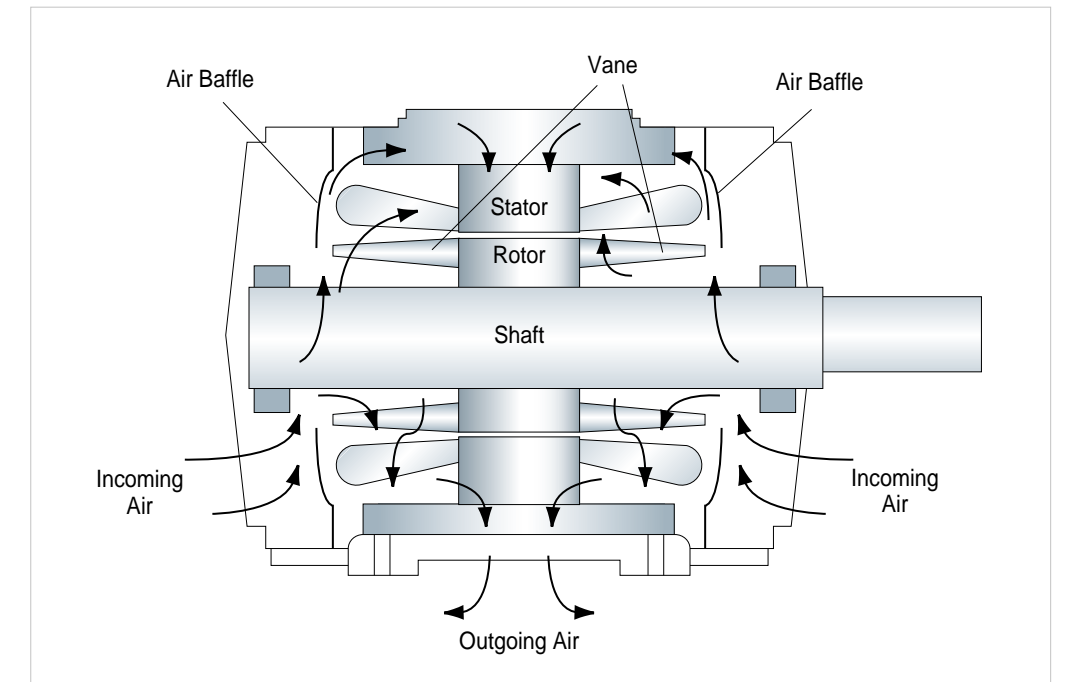
Bearings are pre-packed with grease for ambient temperatures of -30°C to +50°C(-22°F to +122°F). Other temperature ranges available on special order with single shielded temperature stabilized bearings. Bearing housing is also packed with grease at time of motor assembly.

Bearings

Pipe plugs on inlet and relief.

Improved Ventilation System

Hyosung motors are designed for improved heat dissipating capacity adopting a double end ventilation system. The gain in heat dissipating capacity is about 60% for small frames and about 30% for the larger. The generous even flow of cooling air throughout the machining provides ample cooling and assures against localized heating or hot spots.



Application

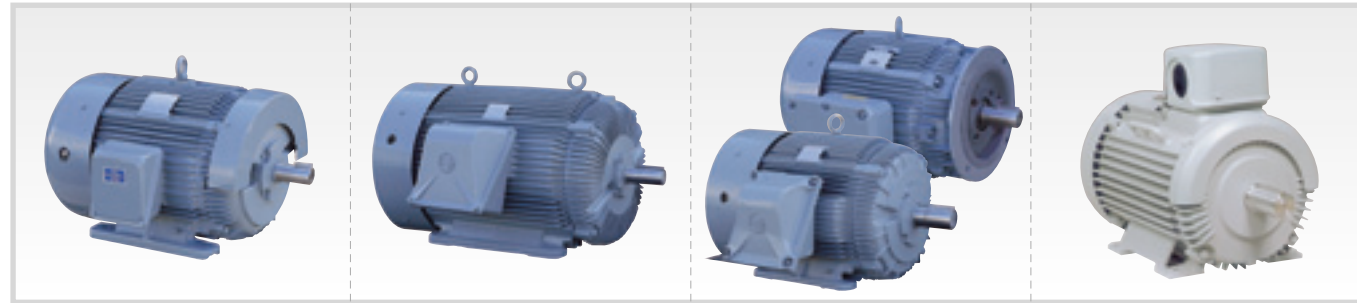
Standard applications for indoor and outdoor use include clean and dry location as separate motor rooms, well kept factories where metallic and non-metallic dusts are NOT present, and office buildings, etc.

For moist, hot tropical climates where fungi could form, special protection can be provided as an option, and at extra cost. Unless otherwise specified, tropical protection includes moisture resistant insulation, plus fungus protection on all electrical parts, windings, rotor outside diameter and stator inside diameter.

For gravel plants, pulverizers of non-combustible and non-clogging materials, additional abrasion and dust resistant protection can be supplied.



AC Motors for Specific use



Premium Efficiency Motors

- High Efficiency
- Low Noise
- CSA Approved

Two-Speed Motors

- Constant Torque
- Constant Horsepower
- Variable Torque

Explosion Proof Motors

- Ex e II T3
- Ex II B T4
- Class I, Group D & Class II, Group E.F.G
- UL Approved

Inverter Duty Motors

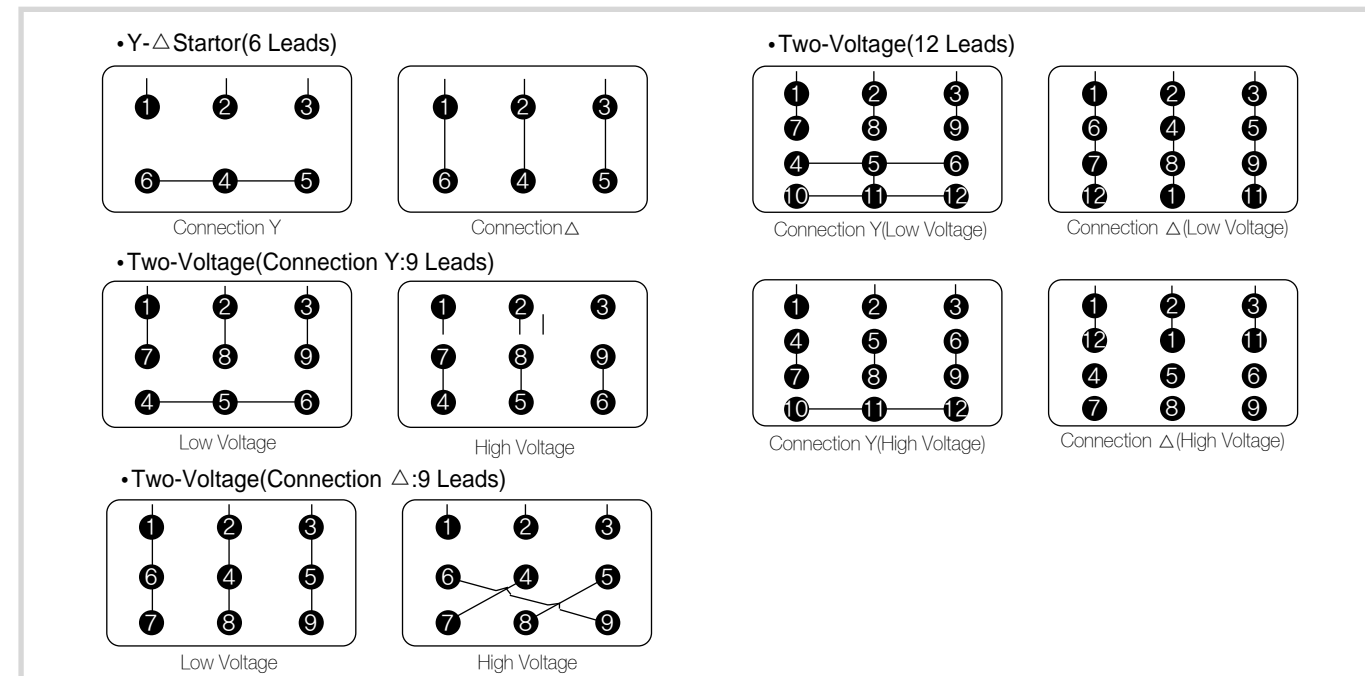
- Frequency Range : 6~60Hz, 6~90Hz, 6~100Hz
- Low Operating Cost
- Various Application

Technical Features

Starting Methods

Type	Voltage	Starting Torque	Current
Direct On-line	100%	100%	100%
Y-Δ Startor	57.50%	33.30%	33.30%
Soft Start with Autotransformer	80% Tap	64%	68%
	65% Tap	42%	46%
Direct	50% Tap	25%	30%
Soft start with Resistances	80%	64%	80%
	50% Tap	25%	50%
Reactor	45% Tap	20%	45%
	37.5% Tap	14%	37.50%
Part Winding Startor (Single Low Voltage)	75% Winding	75%	75%
	50% Winding	50%	50%

Connection Diagrams



Noise Data

The measuring surface sound pressure LPA as well as the sound power level LWA of single-speed motors are shown in the table below.

Measuring surface sound pressure level and sound power level(dBA at 1 m From motor)

Speed HP	TEFC						ODP					
	3600		1800		1200		3600		1800		1200	
1	70	71	56	58	56	59	61	62	56	58	55	57
1.5	-	-	-	-	-	-	-	-	-	-	-	-
2	70	73	56	65	56	59	65	67	56	58	56	59
3	70	73	58	68	56	59	65	68	58	61	61	64
5	74	80	58	68	61	64	68	70	58	61	61	64
7.5	77	83	64	70	61	64	72	74	64	67	63	65
10	77	84	64	70	66	69	73	75	64	67	63	65
15	82	86	68	76	66	69	75	76	68	70	66	69
20	82	86	68	76	66	69	76	78	68	70	66	69
25	79	87	72	78	66	71	80	82	72	75	66	71
30	79	87	72	78	66	71	82	84	72	75	66	71
40	80	87	73	80	69	75	80	87	73	80	69	75
50	80	87	73	80	69	75	80	87	73	80	69	75
60	80	87	74	82	74	77	80	87	74	82	74	77
75	80	87	74	82	74	77	80	87	74	82	74	77
100	81	87	75	82	76	83	81	87	75	82	76	83
125	92	98	85	92	76	83	92	98	85	92	76	83
150	92	98	85	92	76	83	92	98	85	92	76	83
200	92	98	85	92	76	83	92	98	85	92	76	83

Values in shade area are for standard efficiency ratings.

Symbols for mounting arrangements and the installation of rotating electric machines

Horizontal Mounting		Vertical Mounting	
B3 (IM 1001)		B8 (IM 1071)	
B6 (IM 1051)		V5 (IM 2011)	
B7 (IM 1061)		V6 (IM 2031)	
B5 (IM 1001)		B3/B5 (IM 1071)	
V1 (IM 1051)		V1/V5 (IM 2011)	
V3 (IM 1061)		V3/V6 (IM 2031)	

NOTE : All data throughout the catalog subject to change without notice.

Packing dimensions and weights

(Mounting IM B3 standard design)

Frame size	Overseas shipment (Seaworthy packing) Crate dimensions mm	Tare kg (Approx.)
90S	420 x 325 x 222	26
90L		32
100L		41
112M	469 x 391 x 317	58
132S	526 x 431 x 352	72
132M	564 x 431 x 352	111
160M	749 x 564 x 404	138
160L		168
180M	820 x 680 x 675	184
180L		287
200L		385
225S	980 x 830 x 805	425
225M		580
250M	1060 x 850 x 880	755
280S	1280 x 1050 x 955	900
280M		1100
280L	1350 x 1050 x 955	1300
280LL		

Information Slip

Company : _____

Name and Nature of Project : _____

Please fill the questions below as your inquiries and orders are allowed.

Type		Quantity	
kW		Indulation Class	
Voltage		Temperature Rise	°C at Full Load
HZ		Humidity	%
RPM		Location	
Type of Driven Machine		Ambient Temperature	°C
Standards	<input type="checkbox"/> IEC <input type="checkbox"/> NEMA <input type="checkbox"/> Others()	Motor Data	
Starting Method	<input type="checkbox"/> Direct-on <input type="checkbox"/> Reactor <input type="checkbox"/> Star-Delta <input type="checkbox"/> Others()	Current	No Load : Full Load : Starting :
Terminal Box Location	Viewing on Drive End <input type="checkbox"/> Left <input type="checkbox"/> Right	Power Factor	%
Enclosure	<input type="checkbox"/> TE <input type="checkbox"/> ODP <input type="checkbox"/> Others()	Efficiency	%
Mounting	<input type="checkbox"/> B3 <input type="checkbox"/> B5 <input type="checkbox"/> V1 <input type="checkbox"/> V3 <input type="checkbox"/> V5 <input type="checkbox"/> V6 <input type="checkbox"/> Others()	Noise Level	dB(A)
		Vibration Level	
		Torque	Full Load : Locked Rotor : Breakdown :
		Cooling	<input type="checkbox"/> Non-Ventilation <input type="checkbox"/> Placed in air stream of driven fan <input type="checkbox"/> Forced Ventilation <input type="checkbox"/> Water Cooling <input type="checkbox"/> Fan Cooling
Drive Type			
Coupling Drive	Type of Coupling :	Belt Drive	Pulley diameter(motor) : mm
	Axial Force F_A = N		Pulley width(motor) : mm
	Downthrust :		Radial Force F_R = N
	Upthrust :		Point where applied From shaft collar : mm
<input type="checkbox"/> Space Heater	Painting (Munsell No.)	<input type="checkbox"/> 7.5BG 5/2 <input type="checkbox"/> Others()	

Remarks

Product Development History

Year	Milestones
2007	Supplied 4,900kW 6P 6.0kV motor for Europe
2006	Supplied 3,900kW 12P 11kV motor for Middle East
2004	Developed 10MVA MG-SET
2003	Manufactured 2,800kW 18P 6,600V motor
2002	Developed 6,000rpm vector inverter motor (560HP 2P) Developed 9,000kW 6P wound rotor motor
2001	Developed Q-Class motor (ESWP, CCWP)
2000	Manufactured 2,150kW, 22P, 13.2kV motor

Year	Milestones
1999	Developed 4,400kW 10P wound rotor motor
1988	Developed heavy weight torpedo propulsion motor (C.R.M)
1987	Manufactured A.C 250kW traction motor (C class) Developed 8,500kW 4P motor for BFP
1996	Fabricated the 3 millionth motor
1995	13.2kV motor for nuclear power plant (1,600HP, 24P, 13.2kV)
1994	Developed Vector Inverter Motor
1993	Developed wound rotor pole change motor (1,500kW / 750kW, 6/12P)

Global Network

